IMPORTANT NOTE:
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

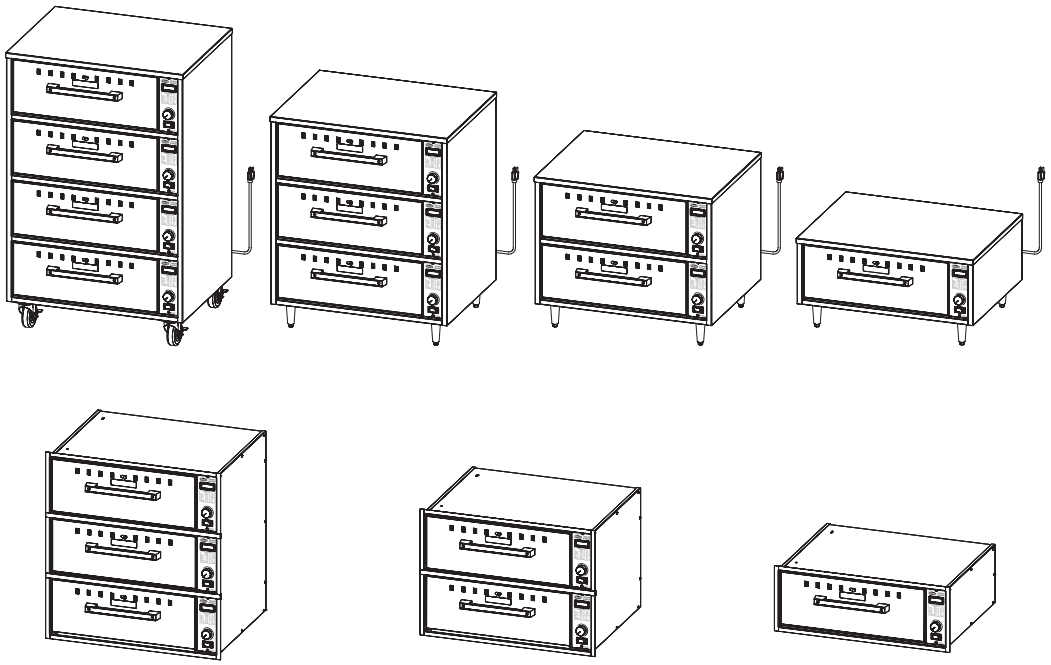
⚠ CAUTION

Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

Drawer Warmers

HDW-x, HDW-xB, HDW-xN, and HDW-xBN Series

Model Name	Page
HDW-x	2
HDW-xB	2
HDW-xN	2
HDW-xBN	2
Touchscreen Controls	3

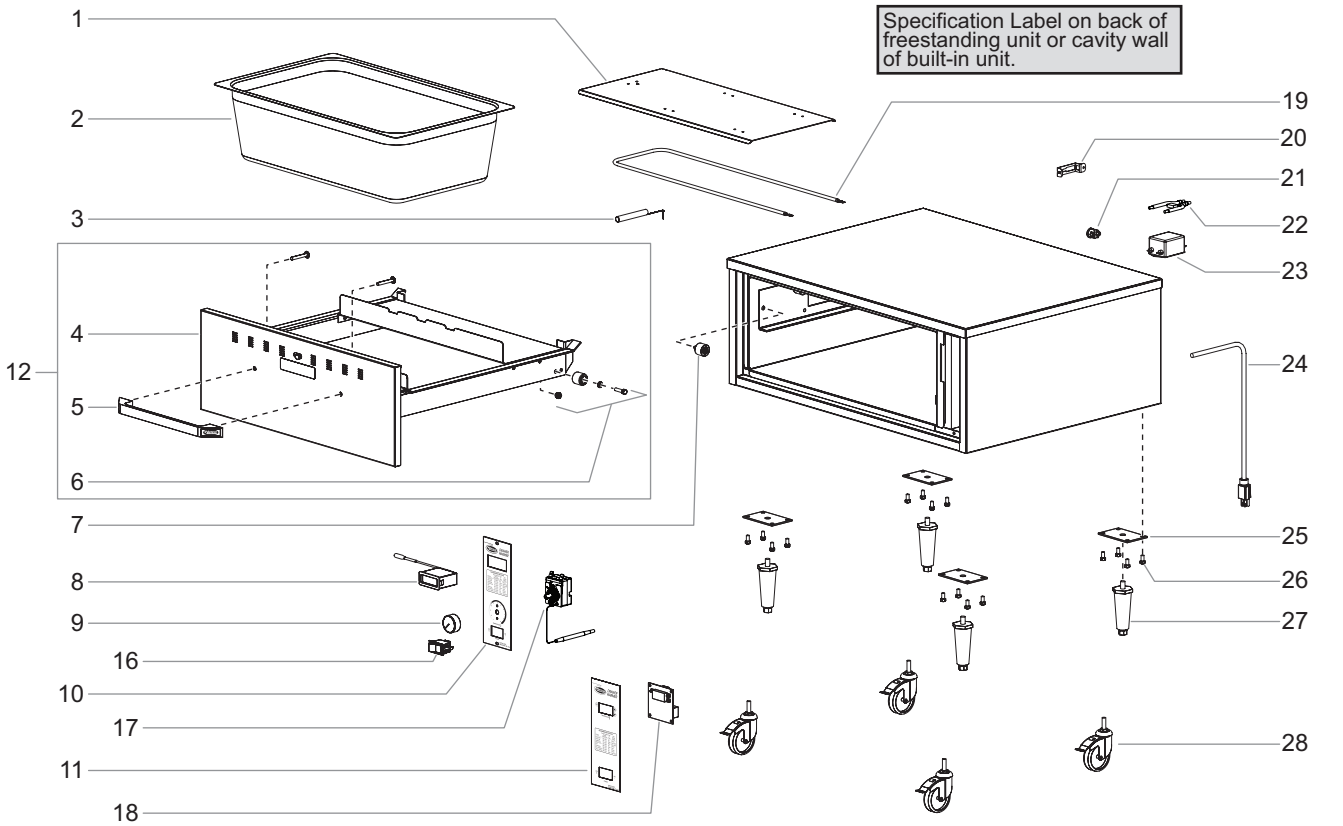


Replacement Parts List

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Hatco Drawer Warmers

HDW-x, HDW-xB, HDW-xN, and HWB-xBN Models



Item	Description	Part No.	Qty.
1	Heat Baffle Assembly, Standard	R04.16.519.00	1–4
	Heat Baffle Assembly, Narrow	04.16.725.00	1–3
2	Pan, Full Size, 6″ Deep	04.09.230.00	1–4
3	Temperature Probe (optional)		
	Electronic Control	02.01.145.00	1–4
	Touchscreen Control	02.01.471.00	1–3
4	Drawer Front Assembly, Standard (includes Item 5)	R04.16.515.00	1–4
	Drawer Front Assembly, Narrow (includes Item 5)	R04.16.723.00	1–4
	Drawer Front Assembly, Extended (includes Item 5)	R04.54.287.00	1–4
5	Handle, Drawer	R04.16.533.00	1–4
6	Drawer Roller—Drawer (2 per drawer)	R04.16.500.00	2–8
7	Drawer Roller—Core (4 per drawer)	04.16.638.00	4–16
8	Temperature Monitor, Drum •	02.16.050.00	1–4
9	Knob, Temperature Control	05.30.047.00	1–4
10	Control Plate, Mechanical (standard)	07.01.179.00	1–4
11	Control Decal, Electronic (optional)	07.01.284.00	1–4
12	Complete Drawer Assembly, Standard (includes items 4–6)	R00.04.0003.00	1–4
	Complete Drawer Assembly, Narrow (includes items 4–6)	R00.04.0017.00	1–4
	Complete Drawer Assembly, Extended (includes items 4–6)	R00.04.0108.00	1–3
	Complete Biscuit Drawer Assembly, (includes items 4–6)	R00.04.0004.00	1–4
	Complete Oversized Drawer Assembly, (includes items 4–6)	R00.04.0005.00	1–4

Item	Description	Part No.	Qty.
13	Splash Baffle (optional) *	04.06.204.00	1–4
14	Water/Spillage Pan (optional) *	04.09.231.00	1–4
15	Chip Guard, Standard (optional) *	04.16.732.00	1–4
	Chip Guard, Narrow (optional) *	04.16.829.00	1–4
16	Power I/O (On/Off) Switch		
	120 V	R02.19.215.00	1–4
	100, 208, 220, and 240 V	02.19.178.00	1–4
17	Temperature Control, Mechanical, w/ Knob	R02.16.231.00	1–4
18	Temperature Control, Electronic (optional, includes item 3)		
	100 and 120 V	R02.01.222A.00	1–4
	208, 220, and 240 V	R02.01.295.00	1–4
19	Heating Element		
	HDW-x and HDW-xB Series		
	100 V	02.05.054T.00	1–4
	120 V	02.05.052T.00	1–4
	208 V	02.05.051T.00	1–4
	240 V	02.05.050E.00	1–4
	220 and 220/230 V	02.05.053E.00	1–4
	240 and 230/240 V	02.05.050E.00	1–4
	HDW-xN and HDW-xBN Series		
	100 V	02.05.509.00	1–4
	120 V	02.05.055.00	1–4
	208 V	02.05.056.00	1–4
	240 V	02.05.058E.00	1–4
	220 and 220/230 V	02.05.057E.00	1–4
	240 and 230/240 V	02.05.058E.00	1–4

...continued

Item	Description	Part No.	Qty.
20	Bracket, Probe	04.54.053.00	2–8
21	High Limit	02.16.036.00	1
22	Capacitor w/ Leads	02.13.365.00	1
23	EMI Filter	02.13.372.00	1
24	Power Cord		
	100 and 120 V	R02.18.030.00	1
	208 and 240 V	02.18.036.00	1
	220 and 220/230 V	02.18.038.00	1
	240 and 230/240 V	02.18.068.00	1
25	Bracket, Leg/Caster †	04.16.547.00	4
26	Bolt, Bracket	05.04.201.00	16
27	Legs, 4″ †	05.30.007.00	4

Item	Description	Part No.	Qty.
28	Caster, 3″ (optional) †	04.17.130.00	4
29	Bracket, Leg, 6″ *	04.16.551.00	4
30	Legs, 6″ (optional) *	04.16.488.00	4
31	Caster, 2″ (optional) * †	04.16.635.00	2
32	Caster, 2″, Locking (optional) * †	04.16.645.00	2
33	Caster, 4″ (optional) *	04.26.004.00	4
34	Caster, 5″ (optional) *	04.26.343.00	4
	Wiring Diagram		
	100 and 120 V	HS1-1996	
	208 and 240 V	HS1-2000	
	220, 240, 220/230, and 230/240 V	HS1-4518	

* Not shown.

† Not available on HDW-4 models.

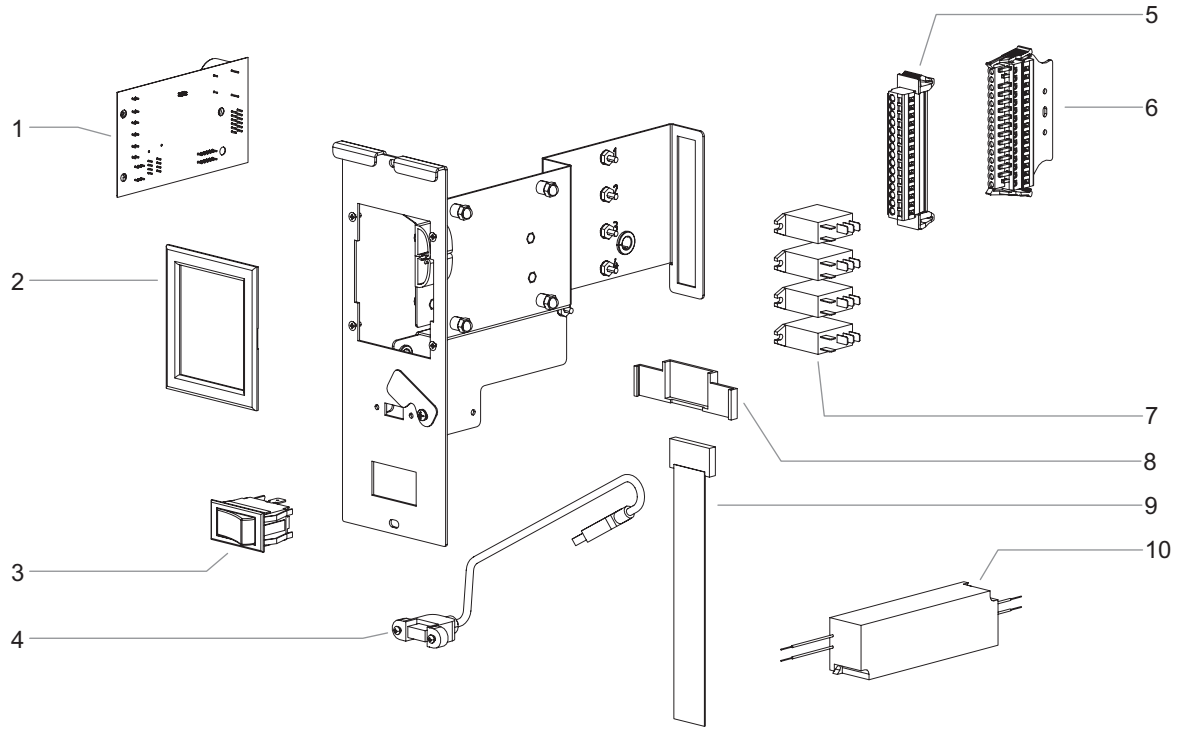
• Use P/N R00.02.0256.00 (Thermometer Kit) for units with a date code of 2310 or older.

The shaded areas contain information for **International models only.**

NOTE: Quantities shown as a range (example = "4–16") are dependent upon the number of drawers in a unit.

NOTE: Items 25–34 not available for Built-In models.

Parts Specific to Optional Touchscreen Controls



Item	Description	Part No.	Qty.
1	Relay Board	02.01.467.00	1
2	Touchscreen Control		
	HDW-1 and HDW-1B	R02.01.448.18	1
	HDW-2 and HDW-2B	R02.01.448.17	1
	HDW-3 and HDW-3B	R02.01.448.24	1
	HDW-4 and HDW-4B	R02.01.448.25	1
3	Rocker Switch	02.19.215.00	1
4	USB Cable	02.20.515.00	1

Item	Description	Part No.	Qty.
5	Male Connector	02.14.221.00	1
6	Female Connector	02.14.222.00	1
7	Relay	02.01.459.00	4
8	Pin Connector Strap	02.20.592.00	1
9	Pin Connector	02.18.1080.00	1
10	LED Driver	02.01.345.00	1
	Wiring Diagram	10-01-1499	

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

*Example: Serial number 962506**2431** has a date code of "2431" which indicates the following:* 2431

Week Thirty-One

Year 2024

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